

AREA	Prefixing	Plant:	Tupelo
KAIZEN THEME	Quality/5s		

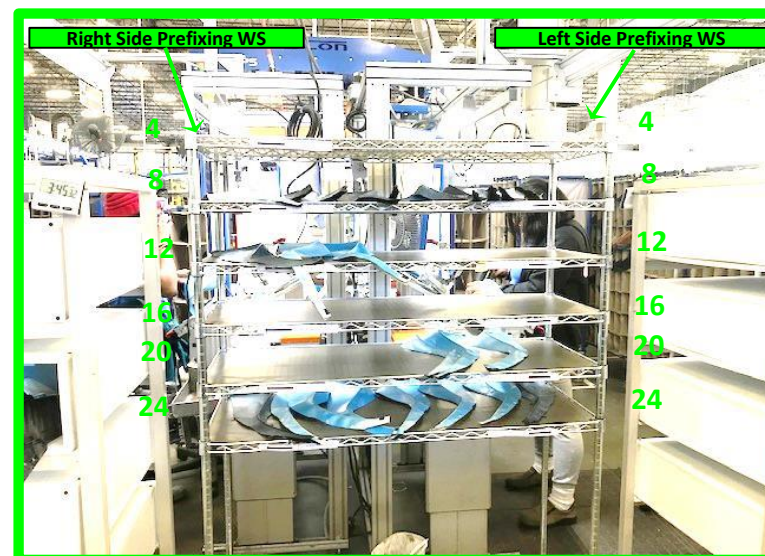
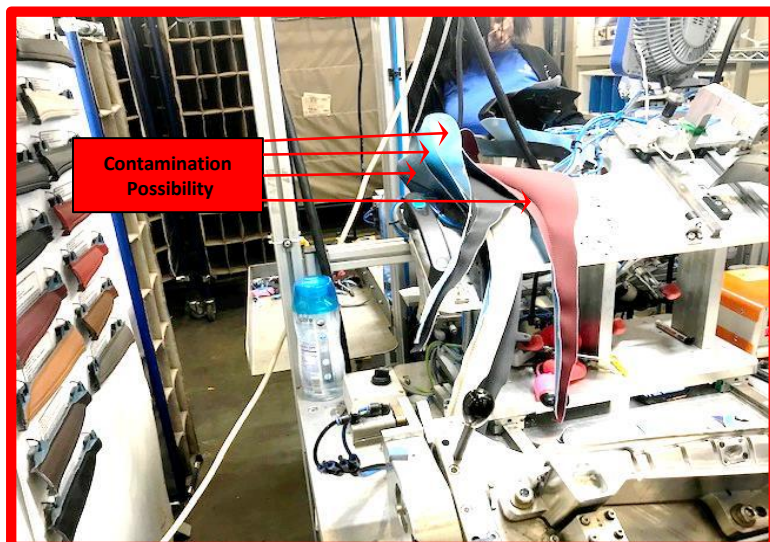
KAIZEN - TEAM	Industrial Engineering
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Before Kaizen Description:


Upper side panel trim covers are stacked and are amongst high risk to become contaminated and minimize foil adhesiveness to be glued upper side panel resulting in an nok quality output.

After Kaizen Description:


Upper side panel trims covers are separated from each other and are risk free from contamination or any other nok quality defect that can minimize output.



KAIZEN BENEFIT	Value Added	
	in €/Year	in other Units of measure
Transportation		KM/Year
Inventory		
Motion/Movement		m/Unit
Waiting		min/Unit
Over Production		Units/Year
Over Processing		
Damage	≥ 100	Units/Year
Time		mins
Space		m²
Energy		Units/Year

Grammer Standards followed?	<input checked="" type="checkbox"/> Yes/ <input type="checkbox"/> No
Possible to implement in other Workplaces?	<input checked="" type="checkbox"/> Yes/ <input type="checkbox"/> No
Taken from other Grammer Plant?	<input type="checkbox"/> Yes/ <input checked="" type="checkbox"/> No

Non-Financial Improvements	Safety	<input type="checkbox"/>	Motivation	<input type="checkbox"/>
	Ergonomics	<input type="checkbox"/>	Environment	<input checked="" type="checkbox"/>
	5S	<input checked="" type="checkbox"/>	Others	<input checked="" type="checkbox"/>

Kaizen Leader	Approved by:	
Jerod Williams	(Ex: Plant Manager)	Eduardo A.
	(Ex: GPS Manager)	Jan Matuos
	(Ex: Plant Controller)	Kuda Rostislav