BMW G02 Layout Proposal (Press Laminator Implement)

Current

Future

Current
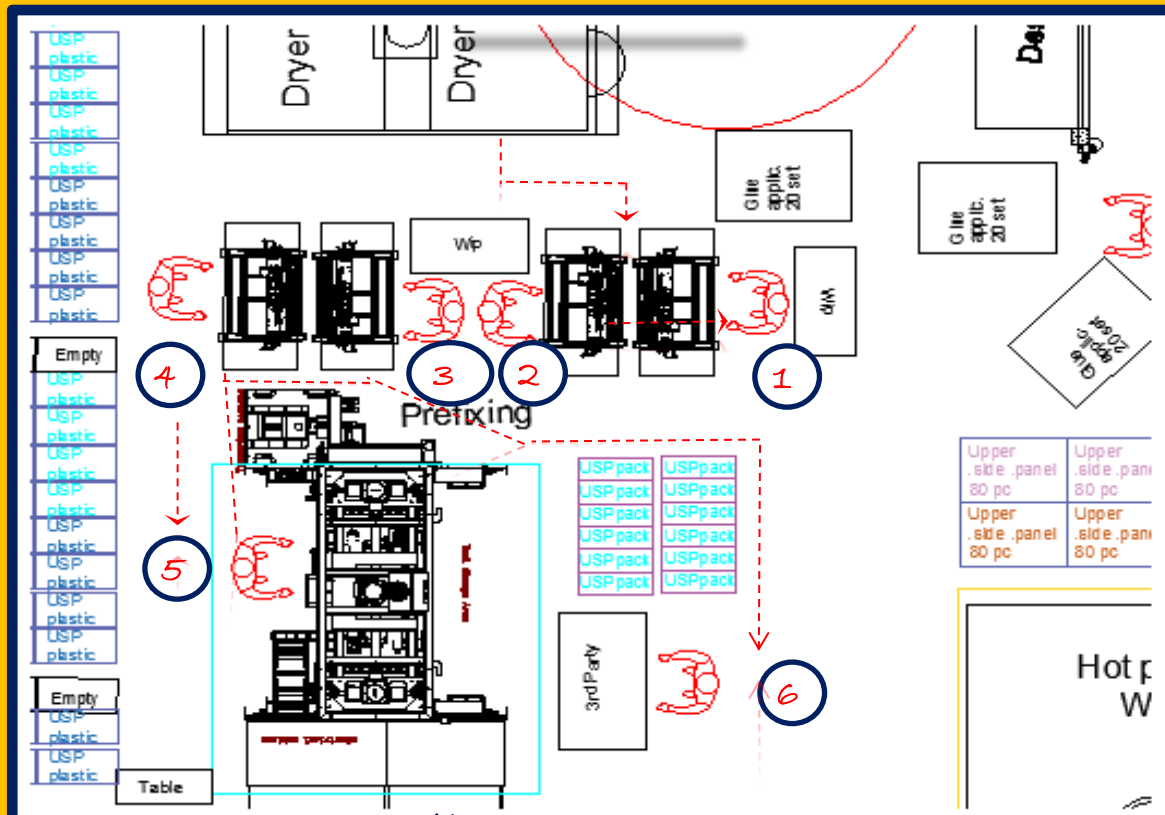
#	Subject	Cycle Time	Comments
1	Fixing	154(s)	Parallel To Laminator
2	Fixing	134 (s)	Parallel To Laminator
3	Fixing	154(s)	Parallel To Laminator
4	Fixing	134 (s)	Parallel To Laminator
5	Laminator(Old)	73 (s)	Directly Behind USP WIP
6	3rd Party	N/A	Backside Of Laminator

Future
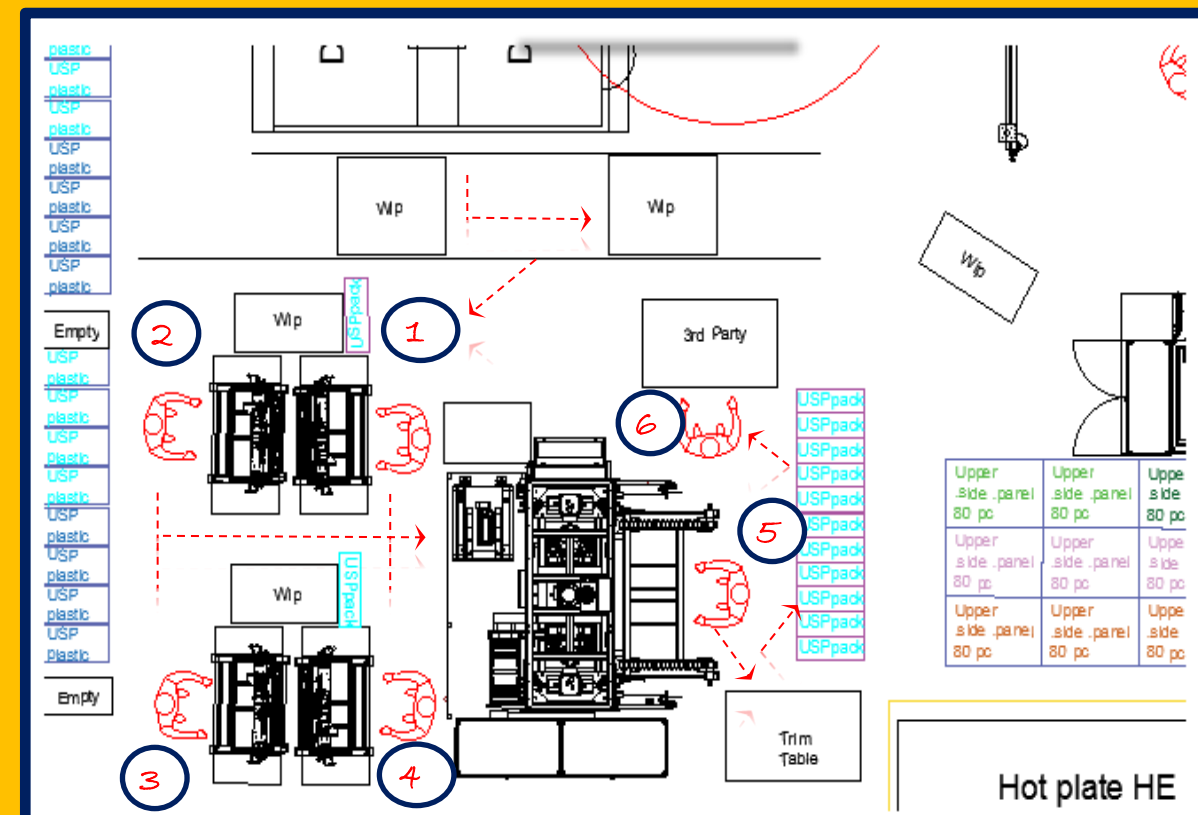
#	Subject	Cycle Time	Comments
1	Fixing	154(s)	Perpendicular To Laminator
2	Fixing	134 (s)	Perpendicular To Laminator
3	Fixing	154(s)	Perpendicular To Laminator
4	Fixing	134 (s)	Perpendicular To Laminator
5	Laminator(New)	73 (s)	Moved Backwards for Prefixing Stations
6	3rd Party	N/A	Right Side of Laminator