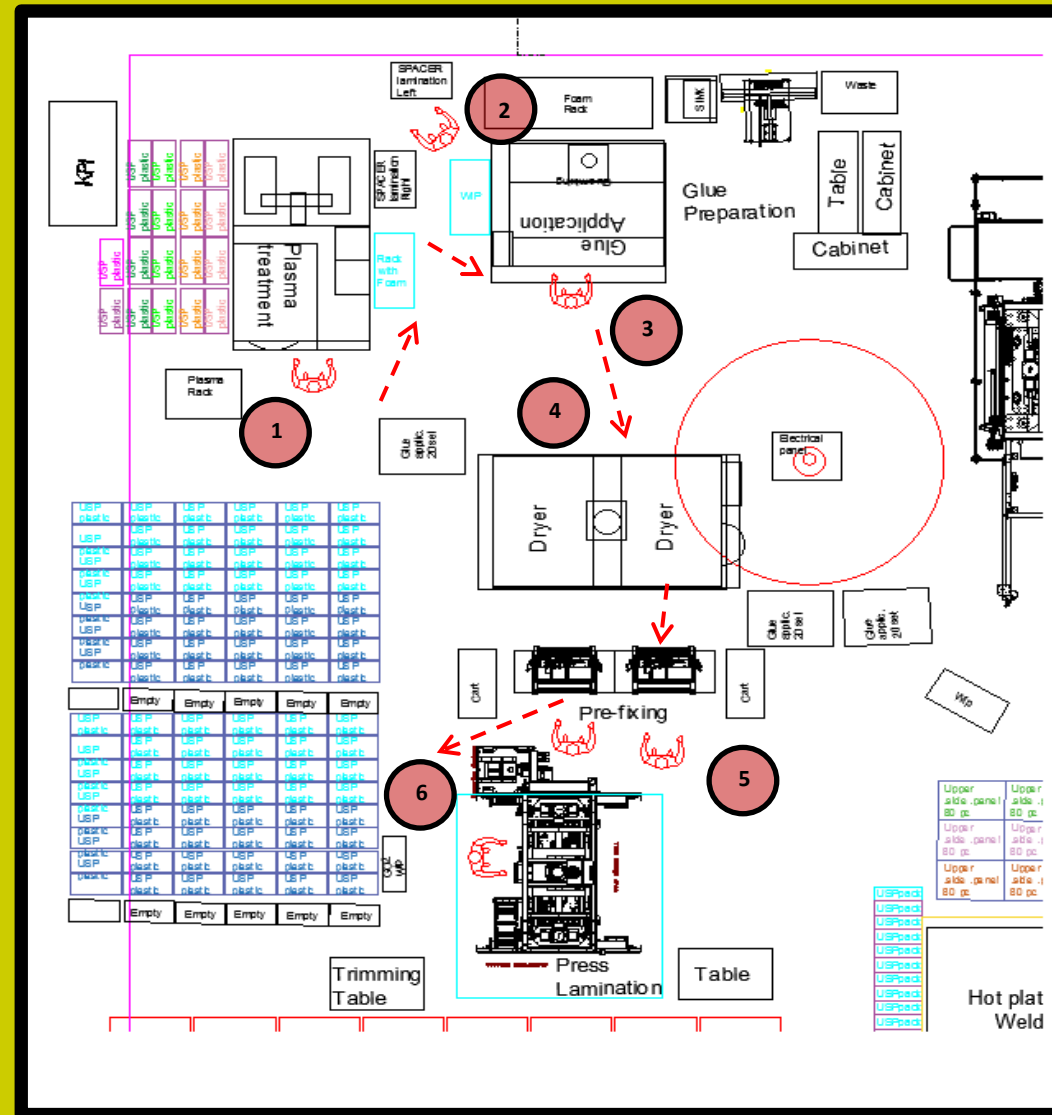


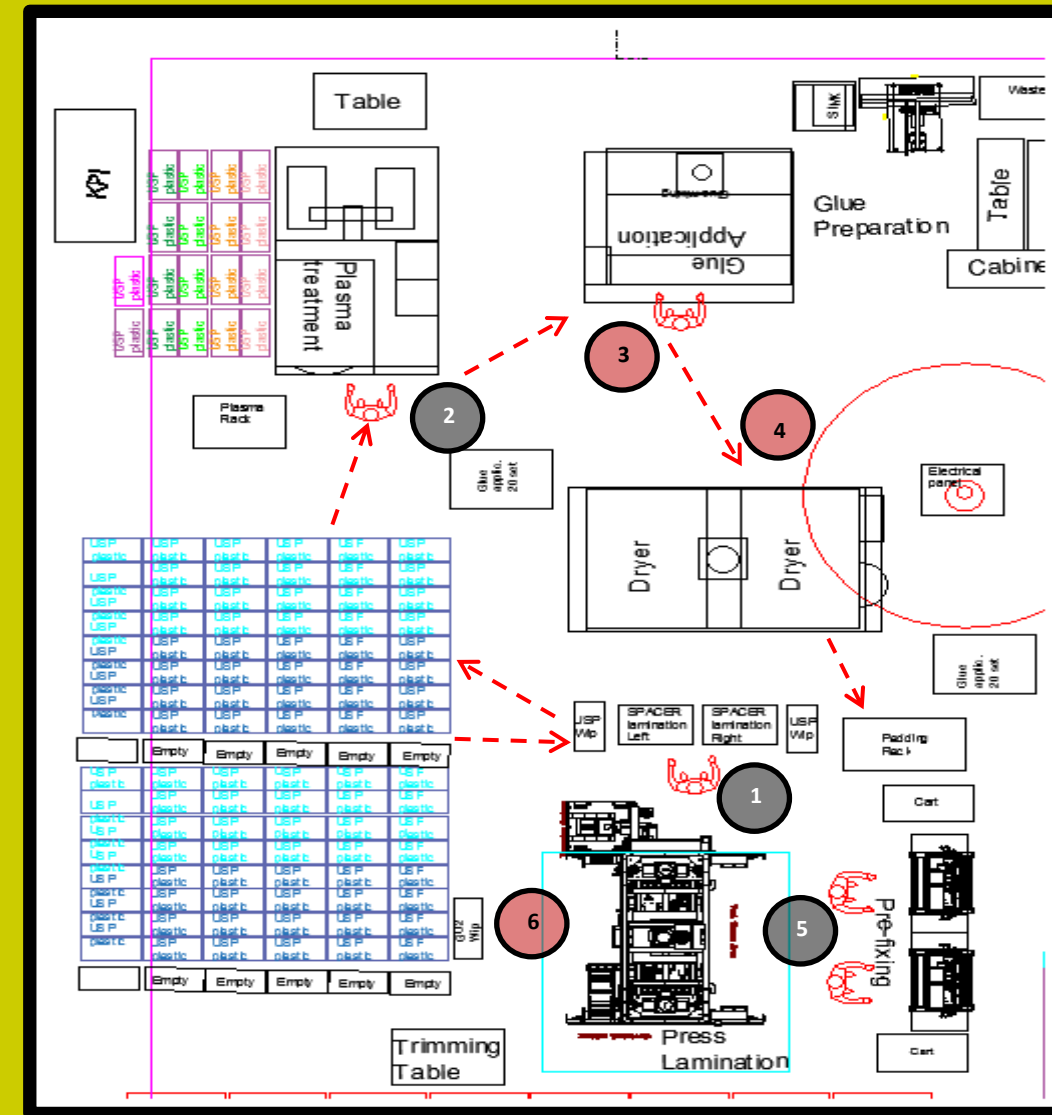
BMW G02 Layout Optimization

Current



- 1) Plasma Treatment (Prior Spacer Lamination)
- 2) Spacer Lamination (Post Plasma Treatment)
- 3) Glue Application
- 4) Dryer
- 5) Prefixing (Behind Dryer)
- 6) Press Lamination

Proposed



- 1) Spacer Lamination (Prior Plasma Treatment)
- 2) Plasma Treatment (Post Spacer Lamination)
- 3) Glue Application
- 4) Dryer
- 5) Prefixing (Behind Press Lamination)
- 6) Press Lamination