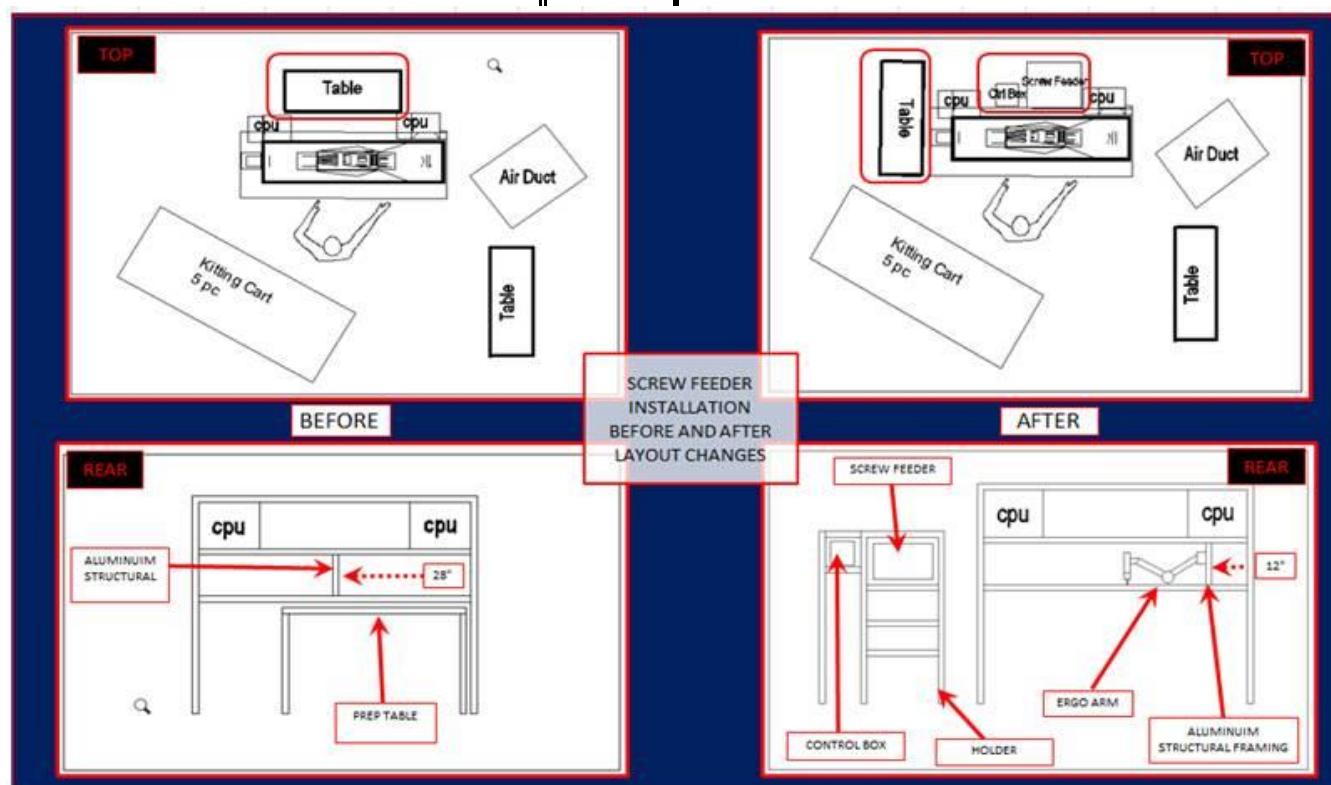




BMW FINAL ASSEMBLY TIMES STUDIES (02-12-2019)

