

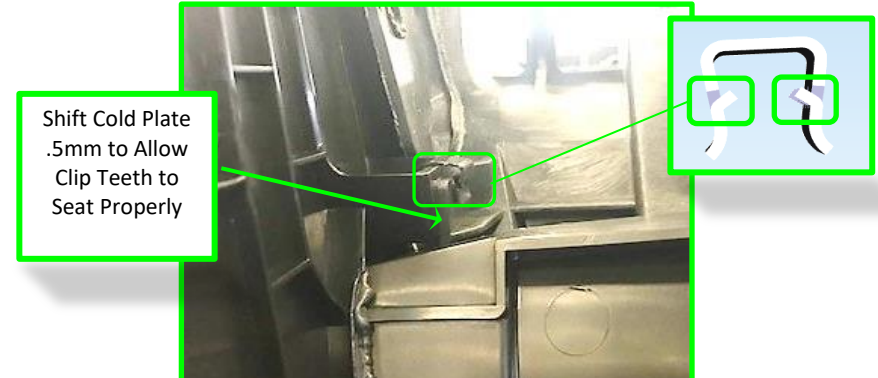
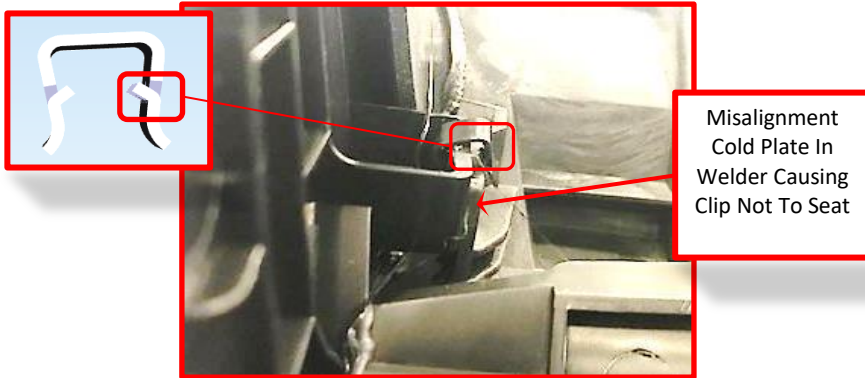
KAIZEN CARD

AREA	BMW	Plant:	TUPELO USA
KAIZEN THEME	Not Seating Clip Cramp		

Before Kaizen Description:	Misalignment in cold plate to carrier causing clip cramp not to properly seat. (Minimized weld/pull test force)
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KAIZEN - TEAM

After Kaizen Description:	Modification to cold plate (.5mm) to allow clip cramp teeth to fully seat to carrier and upper side panel. (Maximized weld/pull test force)
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KAIZEN BENEFIT	Value Added	
	in €/Year	in other Units of measure
Transportation		KM/Year
Inventory	5627.40	
Motion/Movement		m/Unit
Waiting		min/Unit
Over Production		Units/Year
Over Processing		
Damage		Units/Year
Time		mins
Space		m ²
Energy		Units/Year

Grammer Standards followed?	<input checked="" type="checkbox"/> Yes / No <input type="checkbox"/>
Possible to implement in other Workplaces?	<input checked="" type="checkbox"/> Yes / No <input type="checkbox"/>
Taken from other Grammer Plant?	<input type="checkbox"/> Yes / No <input checked="" type="checkbox"/>

Non-Financial Improvements	Safety <input type="checkbox"/>	Motivation <input checked="" type="checkbox"/>
	Ergonomics <input type="checkbox"/>	Environment <input checked="" type="checkbox"/>
	5S <input type="checkbox"/>	Others <input checked="" type="checkbox"/>

Kaizen Leader	Approved by:	
Jerod Williams	(Ex: Plant Manager)	Eduardo Aschenbach
	(Ex: GPS Manager)	*Name*
	(Ex: Plant Controller)	Kuda Rostislav