M GPS **KAIZEN CARD** GRAMMER **KAIZEN - TEAM** Plant: **TUPELO USA AREA KAIZEN THEME** Quality After Kaizen **Before Kaizen** Unacceptable gap exposed after the installation of deco trim to **Description: Description:** Gap minimized by making modifications in parameters to welder 2A the center console on G01 parts coming from welder 2A Gap=.5mm Gap Minimized to acceptable Properly Aligned Upper Side Panel Clip To Carrier tolerance between Deco trim and Upper side panel clip not Unacceptable gap between Upper side Panel properly aligned to carrier upper side panel and deco trim

KAIZEN BENEFIT	Value Added		
	in €/Year	in other Units of measure	
Transportation		KM/Year	
Inventory			
Motion/Movement		m/Unit	
Waiting		min/Unit	
Over Production		Units/Year	
Over Processing			
Damage	≥200	Units/Year	
Time		mins	
Space		m²	
Energy		Units/Year	

Grammer Standards followed?			Yes /LINO	
Possible to implement in other Workplaces?			✓ Yes /□No	
Taken from other Grammer Plant?			☐ Yes /☑No	
A1 PT 1.1	Safety		Motivation	
Non-Financial Improvements	Ergonomics		Environment	
	5S		Others 🕝	
Kaizen Leader		Approved by:		
Jerod Williams	(Ex: Plant Mar	nager	Eduardo Aschenbach	
	(Ex: GPS Mana	ager)	Jan Matous	
	(Ex: Plant Con	trolle	*Name*	