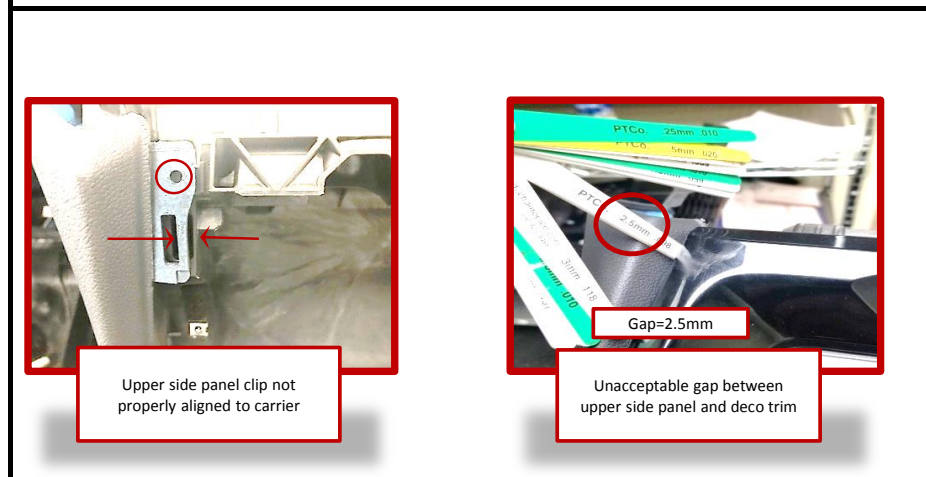


AREA	BMW	Plant:	TUPELO USA
KAIZEN THEME	Quality		

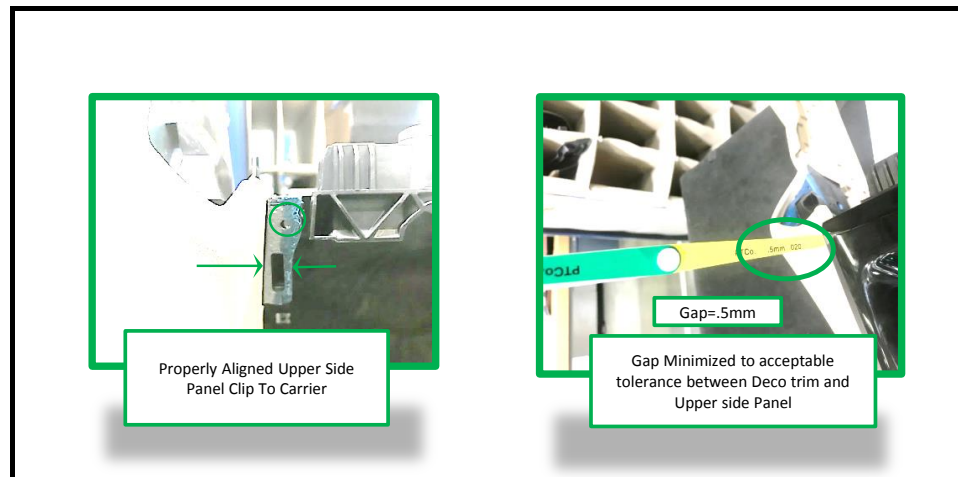
Before Kaizen Description:	Unacceptable gap exposed after the installation of deco trim to the center console on G01 parts coming from welder 2A
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KAIZEN BENEFIT	Value Added	
	in €/Year	in other Units of measure
Transportation		KM/Year
Inventory		
Motion/Movement		m/Unit
Waiting		min/Unit
Over Production		Units/Year
Over Processing		
Damage	≥200	Units/Year
Time		mins
Space		m²
Energy		Units/Year

KAIZEN - TEAM

After Kaizen Description:	Gap minimized by making modifications in parameters to welder 2A
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Grammer Standards followed?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
Possible to implement in other Workplaces?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
Taken from other Grammer Plant?	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

Non-Financial Improvements	Safety <input type="checkbox"/>	Motivation <input type="checkbox"/>
	Ergonomics <input type="checkbox"/>	Environment <input type="checkbox"/>
	5S <input type="checkbox"/>	Others <input checked="" type="checkbox"/>

Kaizen Leader	Approved by:	
Jerod Williams	(Ex: Plant Manager)	Eduardo Aschenbach
	(Ex: GPS Manager)	Jan Matous
	(Ex: Plant Controller)	*Name*