

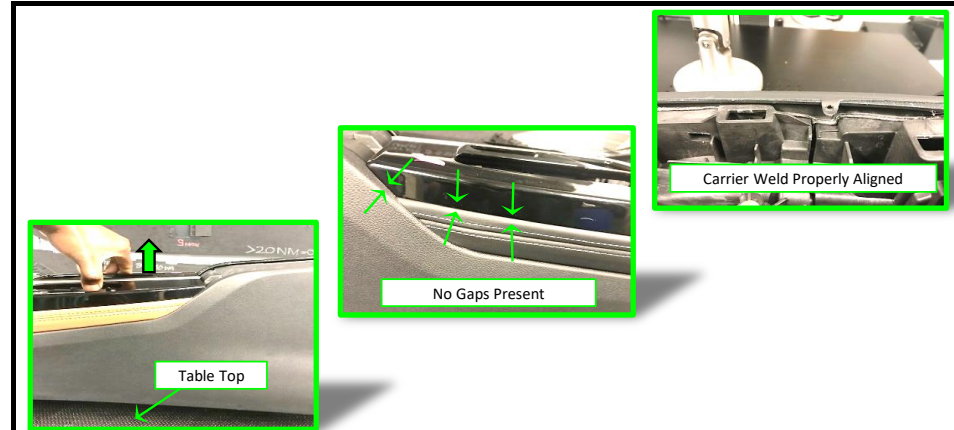
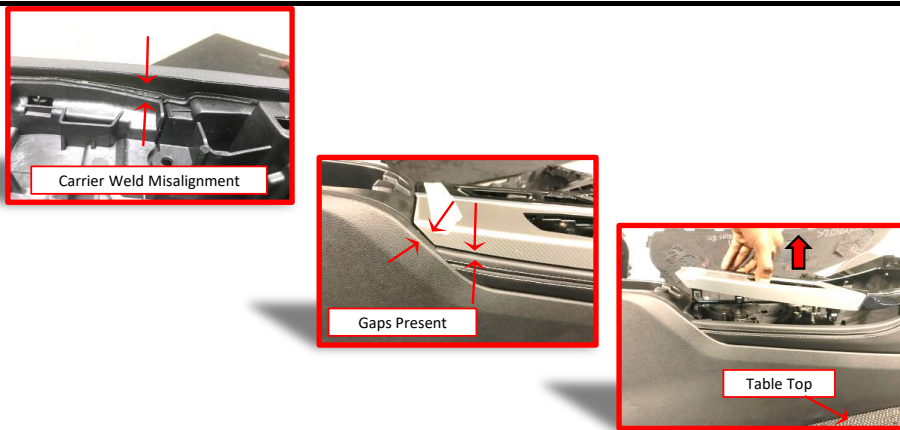
KAIZEN CARD

AREA	BMW	Plant:	TUPELO
KAIZEN THEME	Quality		

KAIZEN - TEAM	Jerod Williams, Hunter Jackson, Rodrigo Luna, Kurt Shumaker
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Before Kaizen Description:	Décor Trim not properly seating console due to mislalignment in main carrier and upper and lower side panels.
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After Kaizen Description:	Décor Trim properly seating console due to proper alingment in main carrier and upper and lower side panels.
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KAIZEN BENEFIT	Value Added	
	in €/Year	in other Units of measure
Transportation		KM/Year
Inventory		
Motion/Movement		m/Unit
Waiting		min/Unit
Over Production		Units/Year
Over Processing		
Damage	≤100	Units/Year
Time		mins
Space		m²
Energy		Units/Year

Grammer Standards followed?	<input type="checkbox"/> Yes/ <input checked="" type="checkbox"/> No
Possible to implement in other Workplaces?	<input type="checkbox"/> Yes/ <input checked="" type="checkbox"/> No
Taken from other Grammer Plant?	<input type="checkbox"/> Yes/ <input checked="" type="checkbox"/> No

Non-Financial Improvements	Safety	<input type="checkbox"/>	Motivation	<input type="checkbox"/>
	Ergonomics	<input type="checkbox"/>	Environment	<input type="checkbox"/>
	5S	<input type="checkbox"/>	Others	<input checked="" type="checkbox"/>

Kaizen Leader	Approved by:	
Jerod Williams	(Ex: Plant Manager)	Eduardo Aschenbach
	(Ex: GPS Manager)	*Name*
	(Ex: Plant Controller)	Kuda Rostilav