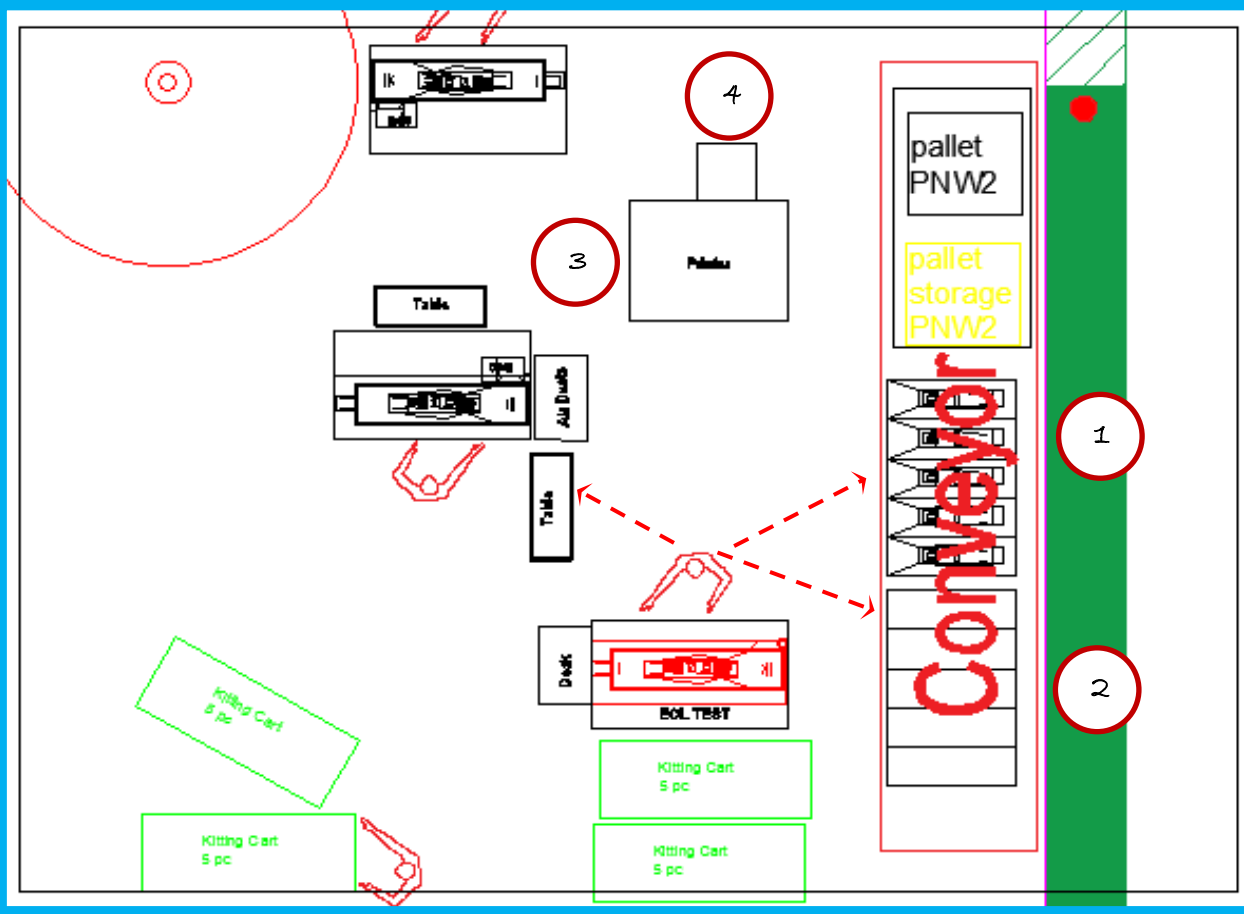
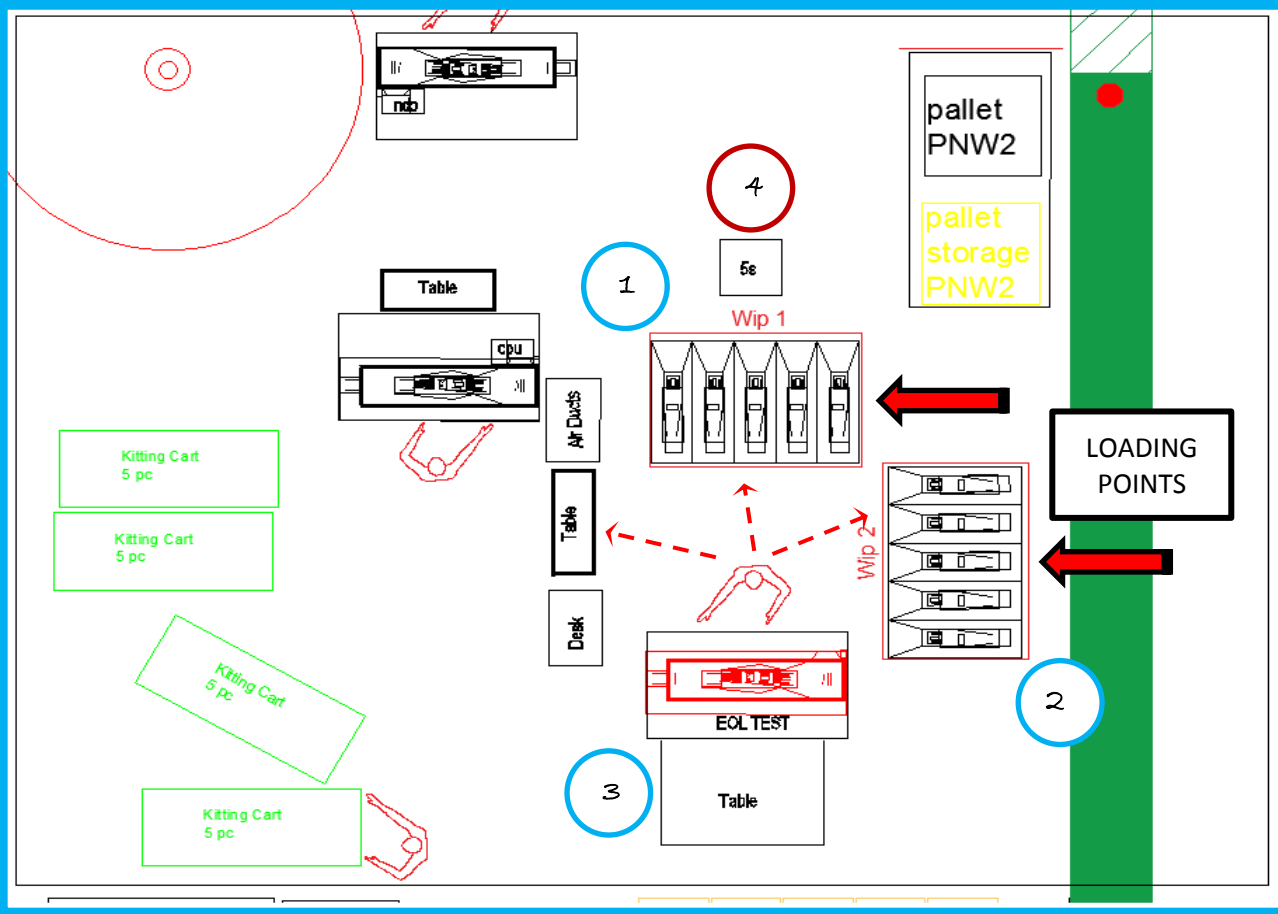


BMW BLIND AUDIT CONVEYOR MODIFICATION

CURRENT



PROPOSED



	ITEM	PROJECTED CHANGE
1	WIP CONVEYOR #1	ROTATE 90 DEGREES LEFT
2	WIP CONVEYOR #2	SLIDE MORE TOWARD STATION
3	TABLE	MIRROR BLIND AUDIT STATION
4	5S	REMAIN THE SAME

	ITEM	PROJECTED CHANGE
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